

		DESCRIPTIC	DN	DATE	APPROVED
	RELEA	SED TO PRO	DUCTION	11/20/24	REP
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				DEPTH TO BE NO	LESS THAN
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SOFT SP		E MARKED	WITH "S".		
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TOOTH	AS SHOW	/N.			
STAMP "	G" ON T(OP OF OUT	ER RACE INDIC	ATING RACEWA	Y HARDNES
GAP.					
PERMAN	ENTLY M	ARK INFO,	.06 MIN FONT	HEIGHT.	
		LUDE:			
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TO BE KEPT	CONFIDENT	TAL AND NOT		D, OR CONVEYED TO	
JULEO				MENSIONS: in.	
	6/27/20	16			
larvey	6/27/20	16			
larvey	6/27/20		SLEW		Idson, OH 44236 1: 330.633.7735
larvey	6/27/20				9 Hudson Gate D Idson, OH 44236 1: 330.633.7735 ww.SlewPro.com E ROW BALL,
larvey	6/27/20				Idson, OH 44236 1: 330.633.7735 ww.SlewPro.com
	BREAK A RACEWA .118 IN GREASE SOFT SP CENTERI PROTRU PAINT T GEAR TC DASH (.2 TOOTH A STAMP " GAP. PERMAN MARKIN PART NU SERIES DAY-MO EXAMPLI 30E.022 001 (002 25-11-20 WEIGHT NONE. MATION CC	NDARD NOTES: BREAK ALL SHAR RACEWAY INDUC .118 INCHES AT GREASE TO BE S ^T SOFT SPOT TO B CENTERLINE OF O PROTRUSION FR PAINT THREE TEL GEAR TO BE MAR DASH (.25 LONG) TOOTH AS SHOW STAMP "G" ON TO GAP. PERMANENTLY M MARKING TO INO PART NUMBER SERIES NUMBER DAY-MONTH-YEA EXAMPLE: 30E.0223.20.000 001 (002, 003, ET 25-11-2014 WEIGHT: 37.9 Ibr DITIONAL CUSTOR NONE. DEFI PITCH I DIAMET NUMBER	DESCRIPTIC RELEASED TO PRO RELEASED TO PRO NDARD NOTES: BREAK ALL SHARP CORNERS RACEWAY INDUCTION HARE .118 INCHES AT HRC 55-60 GREASE TO BE STANDARD E SOFT SPOT TO BE MARKED ' CENTERLINE OF GREASE FIT PROTRUSION FROM ID (INN PAINT THREE TEETH AT HIG GEAR TO BE MARKED AS SH DASH (.25 LONG) TO BE ON TOOTH AS SHOWN. STAMP "G" ON TOP OF OUTH GAP. PERMANENTLY MARK INFO, MARKING TO INCLUDE: PART NUMBER SERIES NUMBER IN LOT DAY-MONTH-YEAR EXAMPLE: 30E.0223.20.000 001 (002, 003, ETC) 25-11-2014 WEIGHT: 37.9 Ibmass OTTIONAL CUSTOMER NOTES NONE. G DEFINITION PITCH DIAMETER DIAMETRAL PITCH MATERIAL TOOTH FORM PRESSURE ANGLE MATION CONTAINED HEREIN CONST	DESCRIPTION RELEASED TO PRODUCTION RELEASED TO PRODUCTION RELEASED TO PRODUCTION RELEASED TO PRODUCTION RELEASED TO PRODUCTION RECEASE ALL SHARP CORNERS AND EDGES. RACEWAY INDUCTION HARDENING CASE I .118 INCHES AT HRC 55-60. GREASE TO BE STANDARD EP2. SOFT SPOT TO BE MARKED WITH "S". CENTERLINE OF GREASE FITTINGS, 1X EQ PROTRUSION FROM ID (INNER RING) NOT PAINT THREE TEETH AT HIGH POINT. MAX GEAR TO BE MARKED AS SHOWN (GEAR F, DASH (.25 LONG) TO BE ON TOP AND BOT TOOTH AS SHOWN. STAMP "G" ON TOP OF OUTER RACE INDIC GAP. PERMANENTLY MARK INFO, .06 MIN FONT MARKING TO INCLUDE: PART NUMBER SERIES NUMBER IN LOT DAY-MONTH-YEAR EXAMPLE: 30E.0223.20.000 001 (002, 003, ETC) 25-11-2014 WEIGHT: 37.9 Ibmass ITTIONAL CUSTOMER NOTES: NONE. GEAR DATA DEFINITION PITCH DIAMETREL DIAMETRAL PITCH NUMBER OF TEETH MATERIAL HARDNESS BHN TOOTH FORM PRESSURE ANGLE MATION CONTAINED HERE NORSTITUES PROPRIETAR	RELEASED TO PRODUCTION 11/20/24 NDARD NOTES: Intervention BREAK ALL SHARP CORNERS AND EDGES. RACEWAY INDUCTION HARDENING CASE DEPTH TO BE NOT 118 INCHES AT HRC 55-60. GREASE TO BE STANDARD EP2. SOFT SPOT TO BE MARKED WITH "S". CENTERLINE OF GREASE FITTINGS, 1X EQ SP, 1/8-27 NPT PROTRUSION FROM ID (INNER RING) NOT TO BE GREATED PAINT THRE TEETH AT HIGH POINT, MAX ECCENTRIC PO GEAR TO BE MARKED AS SHOWN (GEAR FACE). LONG STEE DASH (.25 LONG) TO BE ON TOP AND BOTTOM OF FIRST / TOOTH AS SHOWN. STAMP "G" ON TOP OF OUTER RACE INDICATING RACEWA GAP. PERMANENTLY MARK INFO, .06 MIN FONT HEIGHT. MARKING TO INCLUDE: PART NUMBER SERIES NUMBER IN LOT DAY-MONTH-YEAR EXAMPLE: 30E.0223.20.000 001 (002, 003, ETC) 25-11-2014 WEIGHT: 37.9 Ibmass IJTIONAL CUSTOMER NOTES: NONE. GEAR DATA GEAR DATA DIAMETRAP PTECH GEAR DATA DIAMETRAP PTECH MARTERIAL STELA MATERIAL STAMP COTH FORM