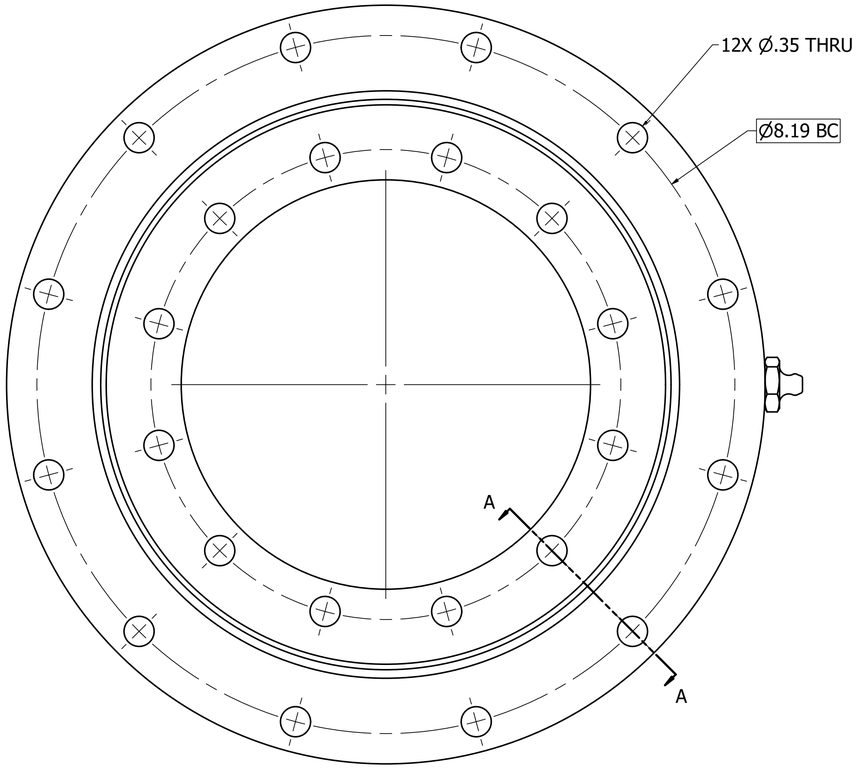
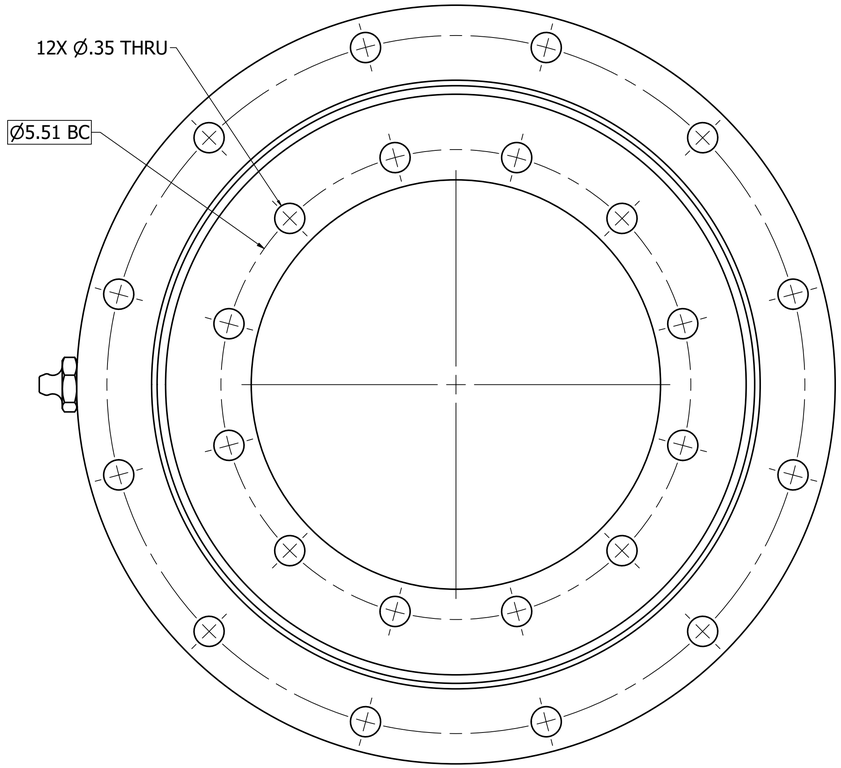
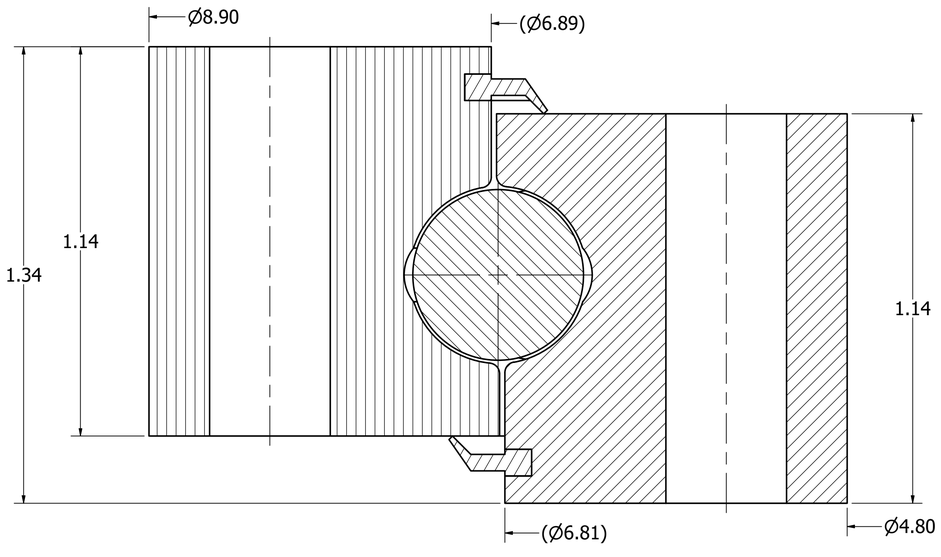
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	RELEASED TO PRODUCTION	08/04/2022	REP
1	MOVED GREASE FITTING TO OUTER RING WAS ON INNER	09/09/2024	GVS





30P.0174.13.007
MATERIAL: STEEL, 42CrMo



SECTION A-A

STANDARD NOTES:
1. BREAK ALL SHARP CORNERS AND EDGES.
2. RACEWAY INDUCTION HARDENING CASE DEPTH TO BE NO LESS THAN .079 INCHES AT HRC 50-60.
3. GREASE TO BE STANDARD EP2.
4. SOFT SPOT TO BE MARKED WITH "S".
5. CENTERLINE OF GREASE FITTINGS, 1X LOCATED AS SHOWN, 1/8-27 NPT FITTING PROTRUSION FROM OD (OUTER RING) NOT TO BE GREATER THAN .75.
6. STAMP "G" ON TOP OF OUTER RACE INDICATING RACEWAY HARDNESS GAP.
7. PERMANENTLY MARK INFO, .06 MIN FONT HEIGHT.

   MARKING TO INCLUDE:
   PART NUMBER
   SERIES NUMBER IN LOT
   DAY-MONTH-YEAR

   EXAMPLE:
   30P.0174.13.007
   001 (002, 003, ETC)
   25-11-2014
8. WEIGHT: 12 lbmass

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DRAWN	Gregg VanSuch	8/4/2022	ALL DIMENSIONS: in.
CHECKED			SLEWPRO 1239 Hudson Gate Dr Hudson, OH 44236 PH: 330.633.7735 www.SlewPro.com
QA			
MFG			TITLE: BEARING ASSY, PLAIN, FOUR POINT, SINGLE ROW BALL
APPROVED			
SIZE D	SHEET 1 OF 1	SCALE NOT TO SCALE	PART NO. 30P.0174.13.000