



REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	RELEASED TO PRODUCTION	04/24/2024	REP

- STANDARD NOTES:
- BREAK ALL SHARP CORNERS AND EDGES.
 - RACEWAY INDUCTION HARDENING CASE DEPTH TO BE NO LESS THAN .118 INCHES AT HRC 55-62.
 - GREASE TO BE STANDARD EP2.
 - SOFT SPOT TO BE MARKED WITH "S".
 - CENTERLINE OF GREASE FITTINGS, 1X 1/8-27 NPT, FITTING PROTRUSION FROM OD (OUTER RING) NOT TO BE GREATER THAN .75.
 - STAMP "G" ON TOP OF OUTER RACE INDICATING RACEWAY HARDNESS GAP.
 - PERMANENTLY MARK INFO, .06 MIN FONT HEIGHT.
- MARKING TO INCLUDE:
- PART NUMBER
 - SERIES NUMBER IN LOT
 - DAY-MONTH-YEAR
- EXAMPLE:
- 30P.0342.19.000
001 (002, 003, ETC)
25-11-2014
8. WEIGHT: 56 lbmass

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DRAWN Gregg VanSuch	4/24/2024
CHECKED	
QA	
MFG	
APPROVED	
SIZE D	SHEET 1 OF 1
SCALE NOT TO SCALE	
TITLE	BEARING ASSY, PLAIN, FOUR POINT, SINGLE ROW BALL
PART NO.	30P.0342.20.002

