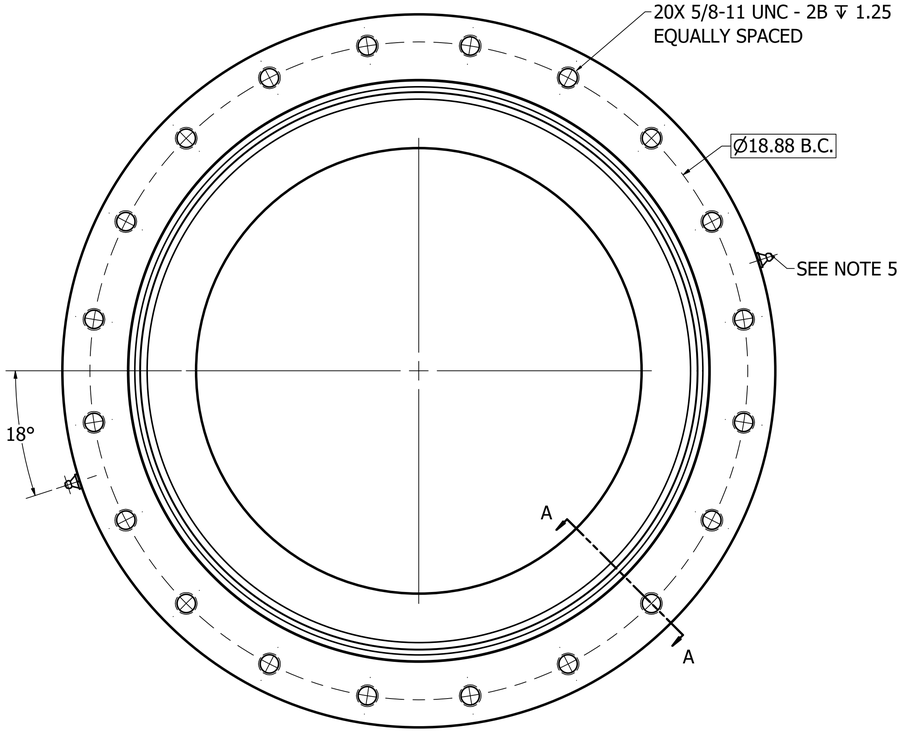
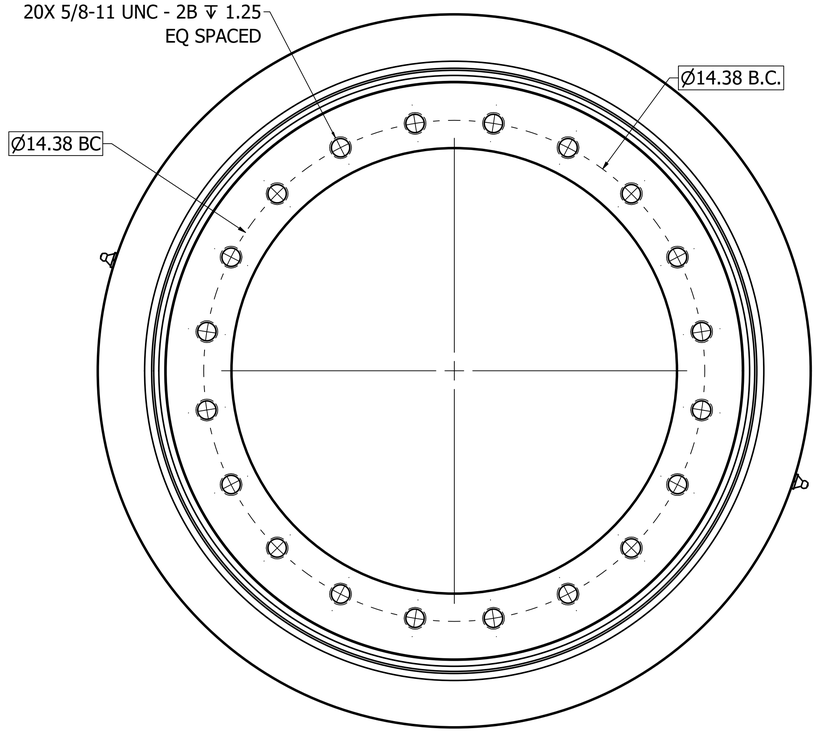
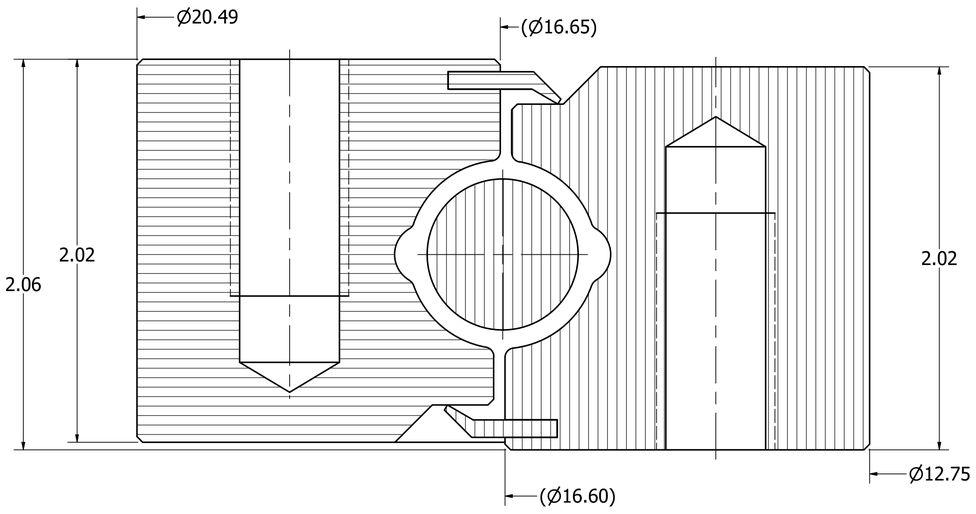
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	RELEASED TO PRODUCTION	11/21/2014	REP





30P.0422.25.004
MAT'L: STEEL, 42CrMo



SECTION A-A

STANDARD NOTES:
1. BREAK ALL SHARP CORNERS AND EDGES.
2. RACEWAY INDUCTION HARDENING CASE DEPTH TO BE NO LESS THAN .118 INCHES AT HRC 55-60.
3. GREASE TO BE STANDARD EP2.
4. SOFT SPOT TO BE MARKED WITH "S".
5. CENTERLINE OF GREASE FITTINGS, 2X EQUALLY SPACED, 1/8-27 NPT, FITTINGS PROTRUSION FROM OD (OUTER RING) NOT TO EXCEED .75.
6. STAMP "G" ON TOP OF OUTER RACE INDICATING RACEWAY HARDNESS GAP.
7. PERMANENTLY MARK INFO, .06 MIN FONT HEIGHT.

   MARKING TO INCLUDE:
   PART NUMBER
   SERIES NUMBER IN LOT
   DAY-MONTH-YEAR

   EXAMPLE:
   30P.0422.25.004
   001 (002, 003, ETC)
   25-11-2014
8. WEIGHT: 106 lbmass

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF POTESTA & COMPANY LLC. AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED, OR CONVEYED TO OTHERS WITHOUT POTESTA & COMPANY'S WRITTEN AUTHORIZATION.

DRAWN	Cole Harvey	6/27/2016
CHECKED		
QA		
MFG		
APPROVED		

ALL DIMENSIONS: in.

SLEWPRO
1239 Hudson Gate Dr
Hudson, OH 44236
PH: 330.633.7735
www.SlewPro.com

TITLE	BEARING ASSY, PLAIN, FOUR POINT, SINGLE ROW BALL
PART NO.	30P.0422.25.004

SIZE	SHEET	SCALE
D	1 OF 1	NOT TO SCALE